

BACK WINDOW Cont'd

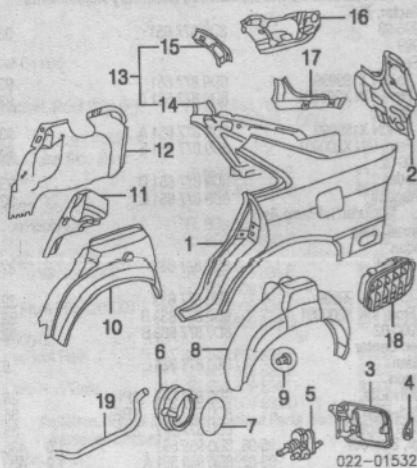
From 9-95	R/L 8D5 845 127 01C	.92
1997-02	R/L 8D5 845 127 01C	.92
6 Rivet, Strip (3/Side)	R/L N 907 878 02	.45

QUARTER PANEL

Use Procedure Explanations 20 and 28 with the following text.

SHEET METAL SEDAN

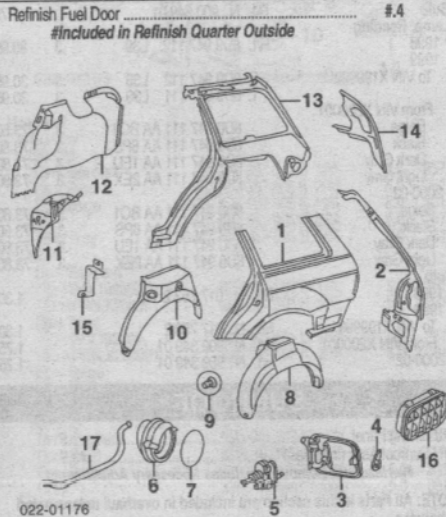
Refinish Quarter Outside.....	R/L	2.0
Add to Edge Panel.....	R/L	.5
Add for Pillar.....	R/L	.5
Refinish Fuel Door.....		#.4
#Included in Refinish Quarter Outside		
R&R Both Quarter Panels.....		25.0
R&R Roof & Both Quarter Panels		40.5
w/Sunroof.....		39.0
w/o Sunroof.....		27.5
R&R Rear Body Panel & Both Quarter Panels.....		43.0
R&R Roof, Both Quarters & Rear Body Panel		41.5
w/Sunroof.....		
w/o Sunroof.....		
Add to R&R Quarter Panel		
To R&I Quarter Glass.....	R/L	2
To R&I Back Glass.....		.4



1 Panel, Outer Quarter	R 8D5 809 606 H	#15.5	289.70
	L 8D5 809 606 G	#15.0	263.45
#Deduct 4.7 w/Roof Removed, Deduction Includes Common Surfaces & Included Operations			
2 Panel, Lamp Mount-See Rear Body Section			
3 Door, Fuel Filler	R 8D5 809 905 B	.3	36.80
1996-00			
2001			
To VIN 1000001	R 8D5 809 905 B	.3	36.80
From VIN 1000002	R 8D5 809 905 B	.3	36.80
2002	R 8D5 809 905 B	.3	36.80
4 Cap, Protective	R 893 862 290		.73
5 Actuator, Power Lock	R 8D0 862 153		16.10
6 Boot, Fuel Filler	R 8D0 809 933 A		16.75
7 Ring	R 8A0 809 929		2.50
8 Liner, Wheelhouse			
FWD	R/L 8D0 810 172-1	.4	56.85
AWD Quattro	R 8D0 810 172 A	.4	56.85
L 8D0 810 171 A		.4	56.85
9 Nut, Retainer (3/Side)	R/L 4A0 837 453 B		2.00
1996-97	R/L N 908 214 01		.58
1998-02	R 8D0 809 412 A	3.0	164.25
10 Wheelhouse, Outer	L 8D0 809 411 A	3.0	164.25
11 Brkt, Panel Upper	R/L 8D0 809 304-3		18.05
FWD	R 8D0 809 304 A		18.05
AWD Quattro	L 8D0 809 303 A		18.05
12 Wheelhouse, Inner			
FWD	R/L 8D0 803 422-1	s 2.5	187.90
AWD Quattro	R 8D0 803 422 A	s 2.5	187.90
L 8D0 803 421 A		s 2.5	187.90
13 Panel Assy, Inner Side ¹ (a)			
1999			
From VIN X200001	R 8D5 810 182 B		180.20
	L 8D5 810 181 B		180.20
2000-02	R 8D5 810 182 B		180.20
	L 8D5 810 181 B		180.20
¹1996-98-Serviced by Components			
(a) 1999 To VIN X199999-Serviced by Components			
14 Panel, Side Inner ¹ (a) (b)			
1996-98	R 8D5 810 182 B		180.20
	L 8D5 810 181 B		180.20
1999			
To VIN X199999	R 8D5 810 182 B		180.20
	L 8D5 810 181 B		180.20
¹1999 From VIN X200001-Serviced w/Inner Side Panel Assy			
(a) 2000-02-Serviced w/Inner Side Panel Assy			

15 Plate, Rip (b)			
1996-98	R 8D5 809 442		d39.55
	L 8D5 809 441		40.60
1999			
To VIN X199999	R 8D5 809 442		d39.55
	L 8D5 809 441		40.60
From VIN X200001	R 8D5 809 442 A		10.80
	L 8D5 809 441 A		10.80
2000-02	R 8D5 809 442 A		10.80
	L 8D5 809 441 A		10.80
(b) Included w/Inner Side Panel Assy			
16 Plate, Connecting	R 8D5 809 552 A		25.90
	L 8D5 809 551 A		25.90
17 Reinf, Rear Upper	R/L 8D5 810 648-7		60.95
18 Vent, Pressure Release	R/L 4A0 819 181	#.2	18.20
#w/Bumper Removed			
19 Hose, Vent	893 809 937		4.25

SHEET METAL WAGON

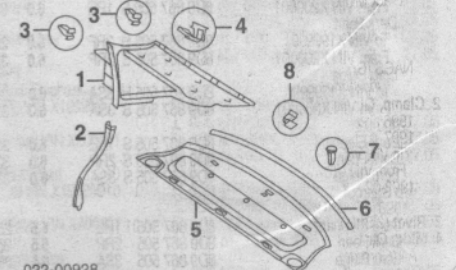


Refinish Fuel Door.....		#.4	
#Included in Refinish Quarter Outside			
1 Panel, Outer Quarter-See Rocker/Pillars Section		4.0	93.20
2 Panel, Lamp Mount	R 8D9 809 454 A	4.0	93.20
	L 8D9 809 453 A		
3 Door, Fuel Filler	R 8D5 809 905 B	.3	36.80
4 Cap, Protective	893 862 290		.73
5 Actuator, Power Lock	8D0 862 153		16.10
6 Boot, Fuel Filler	8D0 809 933 A		16.75
7 Ring	8A0 809 929		2.50
8 Liner, Wheelhouse			
FWD	R/L 8D0 810 172-1	.4	56.85
AWD Quattro	R 8D0 810 172 A	.4	56.85
L 8D0 810 171 A		.4	56.85
9 Nut, Retainer (3/Side)	R/L N 908 214 01		.58
10 Wheelhouse, Outer	R 8D9 809 412	3.0	164.25
L 8D9 809 411		3.0	128.05
11 Bracket, Wheel Housing			
FWD	R 8D9 809 302 B		40.05
	L 8D9 809 301 B		40.05
AWD Quattro	R 8D9 809 302 C		40.05
L 8D9 809 301 C			40.05
12 Wheelhouse, Inner			
FWD	R/L 8D0 803 422-1	s 2.5	187.90
AWD Quattro	R 8D0 803 422 A	s 2.5	187.90
L 8D0 803 421 A		s 2.5	187.90
13 Panel, Side Inner			
1998	R 8D9 810 182 G		175.60
L 8D9 810 181 H			180.20
1999			
To VIN X199999	R 8D9 810 182 G		175.60
	L 8D9 810 181 H		180.20
From VIN X200001	R 8D9 810 182 G		175.60
	L 8D9 810 181 H		180.20
2000-02	R 8D9 810 182 G		175.60
	L 8D9 810 181 H		180.20
14 Pillar, Rear Inner	R/L 8D9 809 290-89		59.35
15 Mtg Plate, Tie-Down			
FWD			
w/Towing Attachment	R 8D9 813 382 A		10.95
	L 8D9 813 381 A		10.95
w/o Towing Attachment	R 8D9 813 382		4.55
	L 8D9 813 381 E		10.95
AWD Quattro	R 8D9 813 382 D		38.55
L 8D9 813 381 D			38.55
16 Vent, Pressure Release	R/L 4A0 819 181	#.2	18.20
#w/Bumper Removed			
17 Hose, Vent	893 809 937		4.25

INTERIOR TRIM

Illustration Located in Next Column

1 Panel, Upper Trim ¹			
Sedan			



022-00928			
Quarter Window			
w/o Side Curtain Air Bag			
Dark Elephant	98-99 R 8D5 867 288	1EU	#.3 59.85
	L 8D5 867 287	1EU	#.3 59.85
Dark Pearl	98-99 R 8D5 867 288	2EX	#.3 59.85
	L 8D5 867 287	2EX	#.3 59.85
Ecru Beige	R 8D5 867 288	BQ1	#.3 69.40
	L 8D5 867 287	BQ1	#.3 69.40
Pearl Gray	96-97 R 8D5 867 288	ED8	#.3 69.40
	L 8D5 867 287	ED8	#.3 69.40
Wagon			
Quarter Pillar			
w/o Side Curtain Air Bag			
Dark Elephant	R 8D9 867 242	1EU	#.3 22.80
	L 8D9 867 241	1EU	#.3 22.80
Dark Pearl	R 8D9 867 242	2EX	#.3 22.80
	L 8D9 867 241	2EX	#.3 22.80
Ecru Beige	R 8D9 867 242	BQ1	#.3 22.80
	L 8D9 867 241	BQ1	#.3 22.80
#w/Rear Seat Removed			
Back Pillar			
Dark Elephant	R 8D9 867 296	1EU	.3 48.30
	L 8D9 867 295	1EU	.3 35.55
Dark Pearl	R 8D9 867 296	2EX	.3 48.30
	L 8D9 867 295	2EX	.3 35.55
Ecru Beige	R 8D9 867 296	BQ1	.3 48.30
	L 8D9 867 295	BQ1	.3 35.55
#w/Side Curtain Air Bag-See Air Bag System Section			
2 Panel, Lower Trim			
Anthracite Gray	96-97 R 8D0 867 768	E89	#.3 6.25
	L 8D0 867 767	E89	#.3 6.25
Basalt	99-02 R 8D0 867 768	7PR	#.3 6.25
	L 8D0 867 767	7PR	#.3 6.25
Clay	R/L 8D0 867 768	47E	#.3 6.25
Lava Gray	96-97 R 8D0 867 768	E40	#.3 6.25
	L 8D0 867 767	E40	#.3 6.25
Maritime Blue	98-99 R 8D0 867 768	6YS	#.3 6.25
	L 8D0 867 767	6YS	#.3 6.25
Mussel	00-02 R/L 8D0 867 768	2XE	#.3 6.25
	R 8D0 867 768	3PF	#.3 6.25
	L 8D0 867 767	3PF	#.3 6.25
Onyx	98-99 R 8D0 867 768	1EJ	#.3 6.25
	L 8D0 867 767	1EJ	#.3 6.25
Slate	00-02 R/L 8D0 867 768	4EM	#.3 6.25
	R 8D0 867 768	5ES	#.3 6.25
Terra Brown	98-99 R 8D0 867 768	9ZQ	#.3 6.25
	L 8D0 867 767	9ZQ	#.3 6.25
#w/Rear Seat Removed, Includes R&I/R Upper Trim Panel			
3 Clip, Trim ¹	R/L 4B0 867 276 A		.52
1As Required			
4 Clamp (5/Side)	R/L 8D5 867 283		.58
5 Tray, Package Shelf ¹			
Sedan			
w/Rear Sunshade	8D5 863 411 A	E99	#1.2 139.05
w/o Rear Sunshade	8D5 863 413	E99	#1.2 135.40
1Anthracite Gray listed, Order by Application			
#Includes R&I/R Speaker Grilles			
6 Lining, Air Duct			
Sedan	8D5 863 433	6VD	15.50
7 Clip, Package Tray (3)	8A0 863 987		.67
8 Clamp (3)	8D5 863 429		1.20
Speaker, Radio			
w/Bose Sound System	R/L 8D5 035 401 C		134.25
w/o Bose Sound System	R 8D5 035 401 B		134.10
	L 8D5 035 401		209.85
Grille, Speaker ¹	R 8D5 035 406	01C	17.35
	L 8D5 035 405	01C	13.71
1Satin Black listed, Order by Application			
Amplifier, Antenna (a)	8D5 035 225 A		128.95
(a) Located at Left Pillar Trim			

QUARTER GLASS

SEDAN

R&I Quarter Glass.....	R/L	#1.7
#Includes Clean Up Old Adhesive as Necessary		

