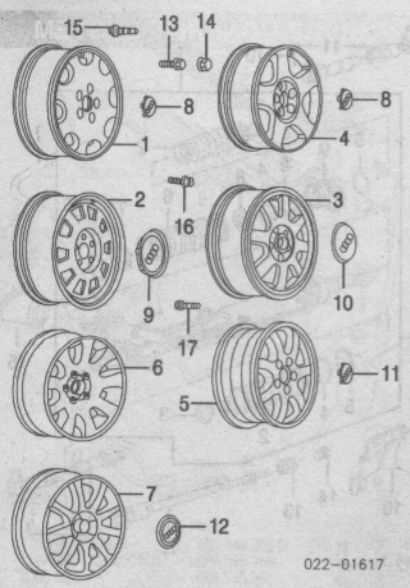
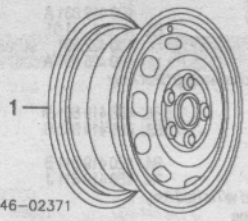


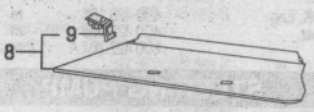
6	9 Spoke	4B0 601 025 K Z17	.3	449.91
7	17x7-1/2"	8D0 601 025 AD 1H7	.3	462.15
	Cap, Center			
8	15x6", 16x7" Wheels 96-97	8D0 601 170 A 7ZJ		16.90
	98-02	4B0 601 170 7ZJ		11.15
9	15x6" Wheels	8D0 601 165 D 7ZJ		23.25
10	15x7" Wheels	8D0 601 165 B Z17		23.90
11	16x7" Wheels	893 601 170 7ZC		21.50
12	17x7-1/2"	8D0 601 165 K 1H7		33.30
13	**Bolt, Lug**	4A0 601 139		5.20
14	**Cap, Lug Bolt**	321 601 173 A Z37		.73
15	**Stem, Valve**	281 601 361		1.10
16	**Bolt, Lug**	6D0 601 139 D		3.00
17	**Stem, Valve**	281 601 361		1.10
	Bolt Set, Lockable Lug	8D0 698 137 B SBV		29.91
	Bolt, Lockable Lug¶	8D0 601 139 F 000		15.75
	Cap, Lockable Bolt¶	8D0 601 173 D Z37		.58

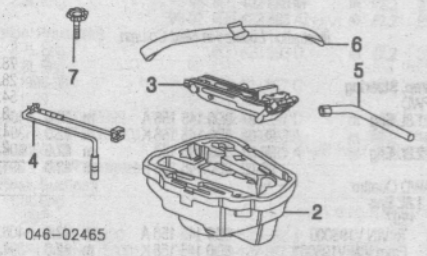
¶Included w/Lockable Lug Bolt Set

SPARE WHEEL & HARDWARE



1 **Wheel, Spare**	447 601 025 S 03C	86.40





2 **Compt, Tool/Jack**	8L0 012 109 B	13.65
3 **Jack**	8L0 011 031 A	95.40
4 **Handle, Jack-Not Applicable**		
5 **Wrench, Lug**	4D0 012 219 A	15.60
6 **Strap, Storage Holder**	6H0 867 749	5.20
7 **Bolt, Spare Wheel¶**	8D0 803 899	17.25

¶Order by Application

8 **Lining, Trunk Floor-See Rear Body Section**

9 **Plate, Handle-See Rear Body Section**

FRONT SUSPENSION

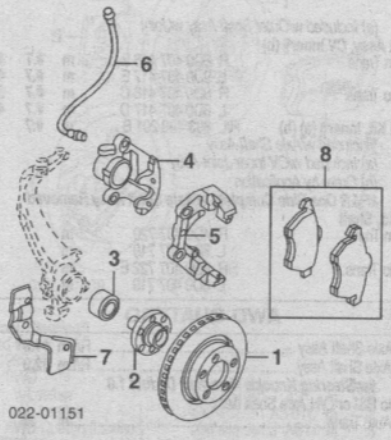
Use Procedure Explanation 11 with the following text.

R&I Suspension (One Side)	R/Lm	2.0
O/H Suspension (Includes R&I)		
One Side	R/Lm	5.1
Both Sides	m	9.4
Adjust Four Wheel Alignment	m	1.8
Adjust Front Alignment	m	1.3
Bleed Brake System	m	.4

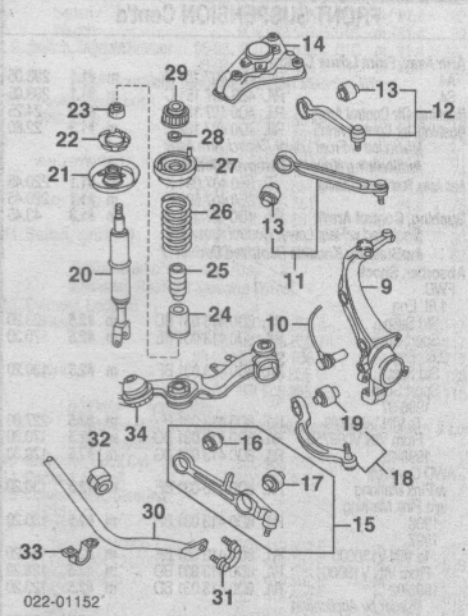
NOTE 1: R&I/R&R or O/H Does Not include alignment or bleed brake system.

NOTE 2: Refer to Special Cautions Section at the beginning of this vehicle text.

NOTE 3: All Parts in this section are included in overhaul unless noted otherwise.



1 **Rotor, Brake**				
A4	R/L 4A0 615 301 C	m	#.9	81.75
S4	R/L 8D0 615 301 M	m	#.9	168.85
#R&R Both Sides 1.6				
2 **Hub, Wheel**				
A4				
1.8L Eng	R/L 8D0 407 615 E	m	#2.7	174.90
2.8L Eng	R/L 4A0 407 615 F	m	#2.7	174.25
S4	R/L 4A0 407 615 F	m	#2.7	174.25
3 **Bearing, Hub**				
A4				
FWD				
1.8L Eng	R/L 4B0 498 625	m	#2.7	109.00
2.8L Eng				
1996				
To VIN T160955	R/L 8D0 498 625 A	m	#2.7	125.80
From VIN T160956	R/L 4A0 498 625	m	#2.7	125.80
1997-02	R/L 4A0 498 625	m	#2.7	125.80
AWD Quattro				
1996				
To VIN T160955	R/L 8D0 498 625 A	m	#2.7	125.80
From VIN T160956	R/L 4B0 498 625 A	m	#2.7	125.80
1997-01	R/L 4B0 498 625 A	m	#2.7	125.80
S4				
2000				
To VIN Y080000	R/L 8E0 498 625 A	m	#2.7	125.80
From VIN Y080001	R/L 4B0 498 625 A	m	#2.7	125.80
2001-02	R/L 4B0 498 625 A	m	#2.7	125.80
#R&R One Side Complete, Both Sides 5.2, Includes R&R Rotor				
4 **Caliper, Brake**				
A4	R 8E0 615 124 A	m	#.5	283.45
	L 8E0 615 123 A	m	#.5	283.45
S4	R 4B0 615 108 B	m	#.5	697.00
	L 4B0 615 107 B	m	#.5	579.00
5 **Carrier, Caliper¶**				
A4	R/L 4A0 615 125 A	m	#.5	194.35
S4-Not Serviced				
#R&R One Side Complete, w/Rotor Removed Deduct .3, R&R Both Sides .8				
6 **Hose, Brake**	R/L 8D0 611 707 B	m	#.3	28.90
#w/Caliper Removed Deduct .2				
7 **Shield, Splash**				
A4	R 8D0 615 312 E	m		6.80
	L 8D0 615 311 E	m		6.80
S4	R/L 4B0 615 312-1	m		8.65
8 **Pad Set, Brake**				
A4				
1996-98	8D0 698 151 C	m	#1.0	72.76
1999				
To VIN X199999	8D0 698 151 C	m	#1.0	72.76
From VIN X200001	4B0 698 151 N	m	#1.0	74.90
2000-02	4B0 698 151 N	m	#1.0	74.90
S4	4B3 698 151	m	#1.0	242.34
#Deduct .5 for Each Caliper Removed				



9 **Knuckle, Steering**				
A4				
FWD				
1.8L Eng	R 8D0 407 258 AL	m	#2.7	288.70
	L 8D0 407 257 AL	m	#2.7	288.70
2.8L Eng				
1996				
To VIN T160955	R 8D0 407 258 N	m	#2.7	288.70
	L 8D0 407 257 N	m	#2.7	288.70
From VIN T160956	R 8D0 407 258 AM	m	#2.7	288.70
	L 8D0 407 257 AM	m	#2.7	288.70
1997-02	R 8D0 407 258 AM	m	#2.7	288.70
	L 8D0 407 257 AM	m	#2.7	288.70
AWD Quattro				
1.8L Eng	R 8D0 407 258 AL	m	#2.7	288.70
	L 8D0 407 257 AL	m	#2.7	288.70
2.8L Eng				
1996				
To VIN T148143	R 8D0 407 258 N	m	#2.7	288.70
	L 8D0 407 257 N	m	#2.7	288.70
From VIN T148144	R 8D0 407 258 AM	m	#2.7	288.70
	L 8D0 407 257 AM	m	#2.7	288.70
1997-99	R 8D0 407 258 AM	m	#2.7	288.70
	L 8D0 407 257 AM	m	#2.7	288.70
2000-01	R 4B3 407 254 G	m	#2.7	376.84
	L 4B3 407 253 G	m	#2.7	376.84
S4				
2000				
To VIN Y080000	R 4B3 407 254 G	m	#2.7	376.84
	L 4B3 407 253 G	m	#2.7	376.84
From VIN Y080001	R 4B3 407 258 E	m	#2.7	288.70
	L 4B3 407 257 E	m	#2.7	288.70
2001-02	R 4B3 407 258 E	m	#2.7	288.70
	L 4B3 407 257 E	m	#2.7	288.70
#Includes R&R Rotor, Hub, Bearings, Splash Shield & Front ABS Sensor, R&R Both Sides 5.2				
10 **Sensor, Front ABS-See ABS/Brakes Section**				
11 **Arm Assy, Upper**				
A4	R 8E0 407 506 A	m	#.8	125.35
	L 8E0 407 505 A	m	#.8	125.35
S4	R 8E0 407 506 C	m	#.8	125.35
	L 8E0 407 505 C	m	#.8	125.35
12 **Arm Assy, Upper Rear**				
A4				
1996-97	R 4D0 407 510 K	m	#.8	151.35
	L 4D0 407 509 K	m	#.8	150.45
1998	R 4D0 407 510 J	m	#.8	125.35
	L 4D0 407 509 J	m	#.8	125.35
1999				
To VIN X199999	R 4D0 407 510 J	m	#.8	125.35
	L 4D0 407 509 J	m	#.8	125.35
From VIN X200001	R 8E0 407 510 A	m	#.8	125.35
	L 8E0 407 509 A	m	#.8	125.35
2000-02	R 8E0 407 510 A	m	#.8	125.35
	L 8E0 407 509 A	m	#.8	125.35
S4	R 8E0 407 510 C	m	#.8	125.35
	L 8E0 407 509 C	m	#.8	125.35
13 **Bushing, Control Arm¶ (a)**				
A4				
1996-98	R/L 4D0 407 515 C	m	#1.0	22.80
1999				
To VIN X199999	R/L 4D0 407 515 C	m	#1.0	22.80
From VIN X200001	R/L 4B0 407 515	m	#1.0	22.80
2000-01	R/L 4B0 407 515	m	#1.0	22.80
S4	R/L 8D0 407 515 A	m	#1.0	22.80
¶Included w/Upper Front Arm Assy				
(a) Included w/Upper Rear Arm Assy				
#w/Steering Knuckle Removed Deduct .3				
14 **Brkt, Upper Mount**				
1996-98	R/L 8D0 412 391 B	m		75.65
1999				
To VIN X199999	R/L 8D0 412 391 B	m		75.65
From VIN X200001	R/L 8D0 412 383 E	m		88.50
2000-02	R/L 8D0 412 383 E	m		88.50