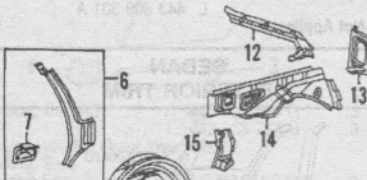
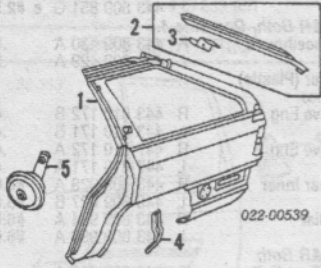


AUDI 100/200 1989-91

QUARTER PANEL Cont'd

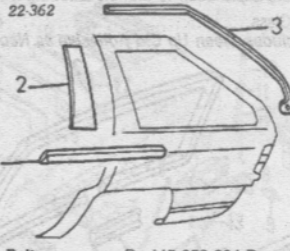
WAGON SHEET METAL

Refinish Quarter Outside	R/L	2.5
Add to Edge Panel	R/L	.5
Add for Pillar	R/L	.5
R&R Both Quarter Panels		31.9
R&R Roof & Both Quarter Panels		
w/Sunroof		48.9
w/o Sunroof		46.9
R&R Rear Body Panel & Both Quarter Panels		35.4
R&R Roof, Both Quarters & Rear Body Panel		
w/Sunroof		52.4
w/o Sunroof		50.4
Add to R&R Quarter Panel		
To Drill Holes for Installation		
One Moulding	R/L	.3
Each Additional Moulding	R/L	.2
To R&L Quarter Glass	R/L	.3



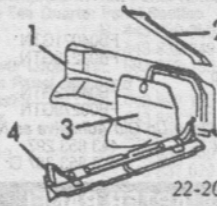
1 Panel, Outer w/Lock Pillar	R	445 809 606 E	#17.0	447.75
	L	445 809 605 E	#16.0	731.00
#Deduct 4.0 w/Roof Removed, Deduction Includes Common Surfaces & Included Operations				
Striker, Door Lock	R/L	840 837 035	.2	2.45
Door, Fuel Filler	R	443 809 905 A	.3	34.95
2 Reinf Assy, Rear	R	445 809 630 B	4.5	89.20
	L	445 809 629 B	4.5	86.55
3 Brkt, Liftgate Strut	R/L	445 809 489 B		d12.25
#Included w/Rear Reinf Assy				
4 Guard, Stone	R	443 809 692 B		44.35
	L	443 809 691 B		44.35
5 Horn, Anti Theft		191 951 113 A	.5	22.50
6 Pillar, Upper Inner	R	445 809 802 B	3.0	d230.55
	L	445 809 801 B	3.0	254.40
7 Reinf, Pillar-Serviced w/Upper Inner Pillar				
8 Wheelhouse, Outer	R	443 809 412 A	#3.0	167.50
	L	443 809 411 A	#3.0	167.50
9 Wheelhouse, Inner				
2 WD	R	443 809 852 F	s #2.5	275.10
	L	443 809 852 F	s #2.5	275.10
4 WD				
1989				
To Ch 44K005000	R	443 809 852 D	s #2.5	255.45
	L	443 809 851 D	s #2.5	d240.80
From Ch 44K005001	R	443 809 852 G	s #2.5	437.60
	L	443 809 851 G	s #2.5	d437.60
1990-91	R	443 809 852 G	s #2.5	437.60
	L	443 809 851 G	s #2.5	d437.60
#R&R Both, One Side 4.5				
10 Reinf, Wheelhouse	R	443 809 430 A	2.0	22.95
	L	443 809 429 A	2.0	22.95
11 Skirt, Inr (Plastic)	R	443 810 172 B	.4	72.05
	L	443 810 171 B	.4	37.70
12 Pillar, Rear Upper	R	445 809 324 B	3.0	d110.05
	L	445 809 323 B	3.0	110.05
13 Pillar, Rear Lower	R	445 809 354 A	2.0	8.80
	L	445 809 351 A	2.0	37.55
14 Reinf, Pillar Upper	R	445 809 992 A	3.5	d106.20
	L	445 809 991 A	3.5	117.10
15 Reinf, Lower-Not Serviced				

WAGON EXTERIOR TRIM



1 Moulding, Belt	R	445 853 304 B	.2	60.00
	L	445 853 303 B	.2	60.00
Clip, Moulding (7)	R/L	443 853 150		1.10
2 Moulding, Pillar	R	445 853 218 01C	.3	34.30
	L	445 853 217 01C	.3	d13.70
Rivet, Pillar Mldg (3/Side)	R/L	N 902 510 01		.92
3 Moulding, Reveal Upper & Rear	R	445 853 448 B	.2	32.00
	L	445 853 447 B	.2	32.00
Clamp, Moulding (5/Side)	R/L	445 853 379 A		.92

WAGON INTERIOR TRIM



1 Panel, Trim				
100 Series	R	445 863 880 1FG	.4	d114.35
	L	445 863 879 1FG	.4	d285.90
200 Series	R	445 863 880 1FG	.4	d114.35
	L	447 863 879 B 1FG	.4	d198.10
#Graphite listed, Order by Application				
2 Panel, Pillar Trim	R	445 867 296 D 8RJ	.2	d95.75
	L	445 867 295 D 8RJ	.2	d95.75
3 Cover, Side				
100 Series	R	445 863 990 B 1FG		d164.60
	L	445 863 989 D 1FG		d233.95
200 Series	R	447 863 990 1FG		d244.35
	L	447 863 989 1FG		d244.35
4 Panel, Sill Trim				
	R	445 863 471 B 1FG	.2	d126.00
#Graphite listed, Order by Application				

QUARTER GLASS

SEDAN

R&L Quarter Glass	R/L	#1.2		
#Includes Clean Up Old Adhesive as Necessary				
Glass, Quarter Audi-Tinted	R	443 845 302 A	#1.0	99.90
	L	443 845 301 A	#1.0	101.75
NAGS-Green	R/L	FQ02747-8GTN	#1.0	162.05
#Includes Clean Up Old Adhesive as Necessary				
Moulding, Reveal-See Exterior Trim Section				

WAGON

R&L Quarter Window	R/L	#2.3		
#Includes Clean Up Old Adhesive as Necessary				
Glass, Quarter Audi-Tinted	R	445 845 302 H	#2.0	190.15
	L	445 845 301 H	#2.0	190.15
NAGS-Green	R/L	FQ02750-1GTN	#2.0	N.A.
#Includes Clean Up Old Adhesive as Necessary				
Moulding, Reveal-See Exterior Trim Section				

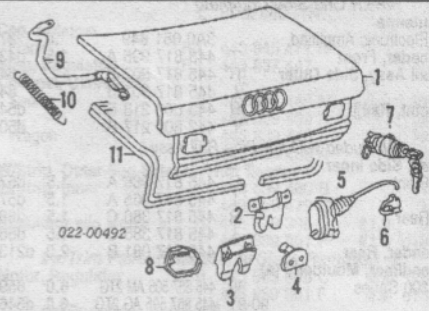
LUGGAGE LID

Use Procedure Explanations 24 and 28 with the following text.

Refinish Luggage Lid Outside		2.5
Add for Underside		1.2
Refinish Hinge	R/L	.2
R&L Luggage Lid		.6

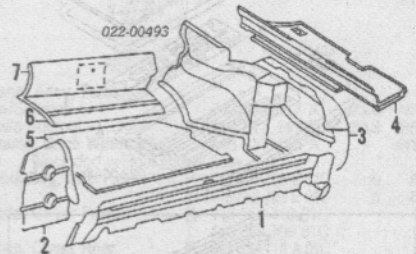
Illustration Located in Next Column

1 Lid, Luggage		443 827 023 F	2.0	401.45
Ornament, Audi Nameplate		443 853 742 ZZZ	.2	16.60
"Audi"		893 853 687 ZZZ	.2	16.60
"100"		449 853 741 ZZZ	.2	8.05
"E"		840 853 745 ZZZ	.2	8.05
"200"		447 853 744 B ZZZ	.2	13.40
"Quattro"		893 853 737 C ZZZ	.2	18.10
"Turbo"		893 853 737 D ZZZ	.2	15.75



2 Latch		893 827 505	.3	21.90
3 Cover, Latch		443 827 563 A		3.05
4 Striker		860 827 507	.2	7.35
5 Actuator, Power Lock Rod, Actuator		443 862 153 E	.3	40.30
		445 862 285 E		4.00
6 Clip, Rod		800 837 821		.58
7 Cylinder & Key, Lock w/Alarm System		893 862 055 C	.3	155.20
		893 862 055	.3	80.30
8 Cover, Lock Inner		443 827 262		17.75
9 Hinge	R	443 827 300 D	#4	116.30
	L	443 827 299 D	#4	39.25
#w/Lid Removed				
10 Spring, Hinge	R/L	443 827 511 B	.2	8.25
Cover, Hinge	R/L	443 827 621		d5.95
11 Weatherstrip		443 827 705 B	.8	81.80

INTERIOR TRIM SEDAN



1 Panel, Rear Body		447 863 471 2AV	.3	43.90
2 Panel, Rear Lamp	R	447 863 508 01C	.2	13.15
	L	447 863 507 01C	.2	13.15
3 Panel, Trim Side				
100 Series	R	443 863 882 E 2AV	#3	131.95
	L	443 863 881 E 2AV	#3	d119.95
200 Series	R	447 863 882 B 2AV	#3	d131.95
	L	447 863 881 B 2AV	#3	d131.95
4 Panel, Upper Trim	R	441 863 476 A 8FZ	#3	51.75
	L	441 863 475 A 8FZ	#3	51.75
5 Panel, Trim Lower				
100 Series	R	443 863 463 E 2AV	#3	d72.70
200 Series	R	447 863 463 F 6DK	#3	d98.95
#R&R One Side Complete				
6 Panel, Front		443 863 464 2AV		d50.55
7 Panel, Rear		447 863 945 2AV		d28.55
#Order by Trim Code				

LIFTGATE

Use Procedure Explanations 25 and 28 with the following text.

Refinish Liftgate Outside		2.0
Add for Underside		1.0
Refinish Hinge	R/L	.2
R&L Gate Assy		.8
Add to R&R Liftgate		
To Transfer Glass		.8

