

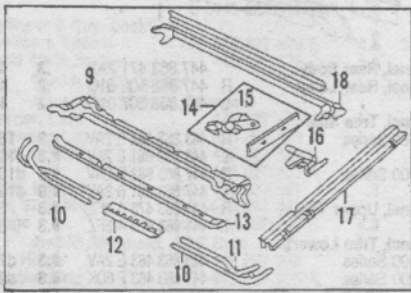
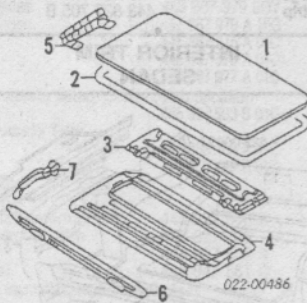
#R&R One Side Complete

Antenna	Electronic Amplified	3A0 051 849	.8	37.00
7 Header, Front		443 817 995 A	1.5	d43.20
8 Rail Assy, Side Outer	R	445 817 902 B		84.20
	L	443 817 901 B		84.20
9 Reinf, Rail	R	443 809 218 B		d54.00
	L	443 809 217 B		d50.35
¶Included w/Outer Side Rail Assy				
Rail, Side Inner				
10 Front	R	445 817 966 A	1.5	d57.75
	L	445 817 965 A	1.5	d57.75
11 Rear	R	445 817 386 C	1.5	d66.50
	L	445 817 385 C	1.5	d66.50
12 Header, Rear		445 817 981 B	2.0	d213.35
Headliner, Moulded (a)				
100 Series	89	445 867 505 AM 2TG	6.0	659.00
	90-91	445 867 505 AG 2TG	6.0	d546.00
200 Series		445 867 505 AN 2TG	6.0	738.00
(a) Not Reusable, Necessary to R&R as per Factory Recommendations				
¶Order by Application				
Adhesive, Headliner		AKL 407 000 05		24.20

SUNROOF

Refinish Sliding Panel				1.5
O/H Sunroof				#3.5
#Includes Necessary Adjustments				
Adjust Sunroof				1.0

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

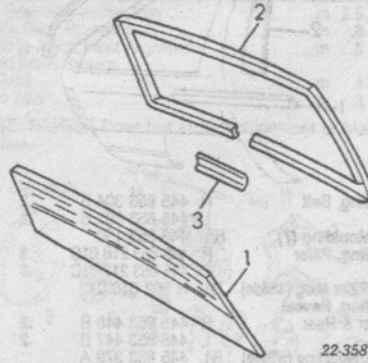


1 Panel, Sliding		443 877 071 C	1.5	625.00
2 Weatherstrip, Panel		443 877 297 B 01C	#1.5	54.20
#Includes R&I Sliding Panel				
Panel, Headliner				
3 Upper		443 877 258 A 2TG		115.80
4 Lower		443 877 257 A 2TG		165.30
Panel, Frame Trim (a)		443 877 299 2TG		44.75
(a) Included w/Lower Headliner Panel				
5 Plate, Trim	R	321 877 782		3.85
	L	321 877 781		3.85
6 Deflector, Wind		443 877 651 B		88.95
7 Lever, Deflector	R	443 877 682 D		18.60
	L	443 877 681 D		18.60
8 Frame Assy		443 877 041 C		799.00
9 Guide, Front		443 877 497 A		133.85
10 Tube, Guide	R	443 877 338 A		54.95
	L	443 877 337 A		54.95
11 Tube, Inner		¶Serviced w/Guide Tube Assy		
12 Bracket, Guide Tube		443 877 375 A		17.90
13 Cover		443 877 389 B		d55.15
14 Guide Assy, Side	R	893 877 152 A		52.65
	L	893 877 151 A		52.65
15 Hinge	(a)	R 443 877 270 A		17.90
	L	443 877 269 A		17.90
(a) Included w/Side Guide Assy				
16 Guide, Rear w/Cable		443 898 015 B		108.20
17 Channel, Side	R	443 877 354 C		92.40
	L	443 877 353 C		92.40
18 Channel, Rear		443 877 631 B		173.55
¶Included w/Frame Assy				
19 Motor w/Gear		443 877 795 B	.8	418.20
20 Cover, Drive Gear		443 877 829 T 2TG		96.95

BACK WINDOW

Use Procedure Explanation 19 with the following text.

R&I Back Glass #3.5
#Includes Clean Up Old Adhesive as Necessary



1 Glass, Back Window				
Audi-Tinted				
100/200 Series	443 845 501 AQ	#3.0	346.00	
100/200 Quattro	443 845 501 AS	#3.0	346.00	
NAGS-Green				
100/200				
w/Antenna	FB04071GTN	#3.0	N.A.	
w/o Antenna	FB03278GTN	#3.0	1076.95	
100/200 Quattro				
w/Antenna	FB04072GTN	#3.0	N.A.	
w/o Antenna	FB03279GTN	#3.0	N.A.	
#Includes Clean Up Old Adhesive as Necessary				
2 Moulding, Reveal	443 853 297		106.10	
3 Cover, Joint	443 853 367 G		2.45	

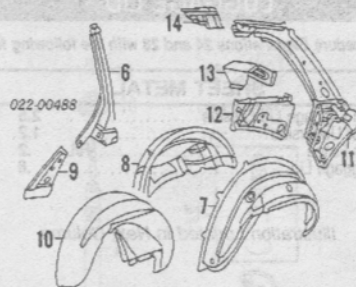
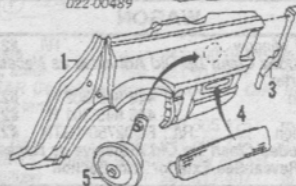
QUARTER PANEL

Use Procedure Explanations 20 and 28 with the following text.

SEDAN SHEET METAL

Refinish Quarter Outside	R/L	2.3
Add to Edge Panel	R/L	.5
Add for Pillar	R/L	.5
R&R Both Quarter Panels		26.4
R&R Roof & Both Quarter Panels		
w/Sunroof		41.4
w/o Sunroof		38.9
R&R Rear Body Panel & Both Quarter Panels		29.9
R&R Roof, Both Quarters & Rear Body Panel		
w/Sunroof		44.9
w/o Sunroof		42.4
Add to R&I Quarter Panel		
To Drill Holes for Installation		
One Moulding	R/L	.3
Each Additional Moulding	R/L	.3
Antenna		.8
To R&I Quarter Glass	R/L	.2
To R&I Back Glass		.5

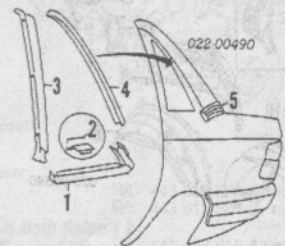
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1 Panel, Outer				
10 Valve Eng	R	443 809 606 D	#16.0	307.95
	L	443 809 605 D	#15.5	388.10
20 Valve Eng	R	447 809 606 B	#16.0	940.00
	L	447 809 605 B	#15.5	940.00
#Add to R&I Sail Panel Section 6.5, Deduct 5.5 w/Roof Removed, Deduction Includes Common Surfaces & Included Operations				

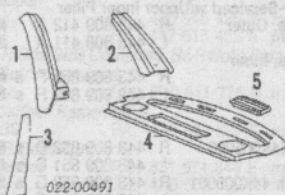
Door, Fuel Filler		443 809 905 A	.3	34.95
2 Reinf, Rear Upper	R	443 809 630 C		38.90
	L	443 809 629 C		38.90
3 Reinf, Rear Lower	R	443 809 614 B		22.50
	L	443 809 613 B		22.50
4 Guard, Stone	R	443 809 692 B		44.35
	L	443 809 691 B		44.35
5 Horn, Anti-Theft		191 951 113 A	.5	22.50
6 Pillar Assy, Upper	R	443 809 240 C		37.40
	L	443 809 239 C		90.80
Pillar, Upper Outer	R	443 809 268 B	3.5	22.55
	L	443 809 267 B	3.5	54.75
¶Included w/Upper Pillar Assy				
7 Wheelhouse, Outer				
10 Valve Eng	R	443 809 412 A	#3.0	167.50
	L	443 809 411 A	#3.0	167.50
20 Valve Eng	R	443 809 412 B	#3.0	365.60
	L	443 809 411 B	#3.0	365.60
8 Wheelhouse, Inner				
2 WD	R	443 809 852 F	s #2.5	275.10
	L	443 809 851 F	s #2.5	413.30
4 WD	89	443 809 852 D	s #2.5	255.45
	L	443 809 851 D	s #2.5	d240.80
	90-91	443 809 852 G	s #2.5	437.60
	L	443 809 851 G	s #2.5	d437.60
#R&R Both, One Side 4.5				
9 Reinf, Wheelhouse	R	443 809 430 A	.5	22.95
	L	443 809 429 A	.5	22.95
10 Skirt, Inner (Plastic)				
200 Series				
10 Valve Eng	R	443 810 172 B	.4	72.05
	L	443 810 171 B	.4	37.70
20 Valve Eng	R	447 810 172 A	.4	57.60
	L	447 810 171 A	.4	57.60
11 Pillar, Rear Inner	R	443 809 028 A	#6.0	40.70
	L	443 809 027 B	#6.0	98.75
12 Reinf, Pillar	R	443 809 994 A	#6.0	36.80
	L	443 809 993 A	#6.0	36.80
#R&R Both				
13 Bracket, Seat Belt	R	443 809 302 A		12.60
	L	443 809 301 A		31.55
14 Reinf-Not Applicable				

SEDAN EXTERIOR TRIM



1 Moulding, Belt	R	443 853 346 D 2ZZ	.2	59.80
	L	443 853 345 D 2ZZ	.2	59.80
2 Clip, Belt Mldg	R/L	443 853 150		1.10
3 Mldg, Pillar Front	R	443 853 378 C 01C	.3	21.35
	L	443 853 377 C 01C	.3	21.35
Rivet, Pillar Mldg (3)	R/L	N 902 510 01		.92
4 Mldg, Pillar Rear	R	443 853 448		3.85
	L	443 853 447		3.85
Moulding, Lower	R	443 853 700 B	.2	2.90
	L	443 853 699 B	.2	2.90

SEDAN INTERIOR TRIM



1 Panel Assy, Pillar Trim	R	443 867 242 A 8DY	.2	54.65
	L	443 867 241 A 8DY	.2	d21.85
¶Graphite listed, Order by Application				
Absorber, Sound (a)	R/L	443 867 247 A	.2	d2.30
(a) Included w/Pillar Trim Panel Assy				
2 Panel, Upper Trim	R	443 867 296 F 8RJ	.3	82.30
	L	443 867 295 F 8RJ	.3	100.25
3 Foil, Pillar Inner	R	443 867 394 5AY	.3	d3.05
	L	443 867 393 5AY	.3	d2.95
4 Tray, Package Shelf				
100 Series		443 863 411 G 8FZ	#.7	219.95
200 Series		447 863 411 B 9DH	#.7	285.90
¶Graphite listed, Order by Application				
#Includes R&R Speakers & Grilles				
5 Trim, Vent (a) (2)	R/L	447 863 915 01C		5.55
(a) Black listed, Order by Application				
Speaker, Radio				
High Range	R/L	443 035 399 A V7A	.6	99.05
Low Range	R/L	8G0 035 401 E	.6	192.60
Grille, Speaker	R/L	893 035 407 V7A	.2	29.50
¶Graphite listed, Order by Application				